



Suggested Operation Procedure

**ISO TANK & ROAD TANKER
VAPOR IMPINGEMENT
LATEX CLEANING PROCEDURE**

The following is a typical order of events for using John-Henry M-Pinge 200. This is NOT a formal SOP, but more of a guideline for achieving a result. If your company uses formal cleaning SOP's, please forward to the person responsible for creating the document.

1. **REMOVE HEEL** (if any)
2. **COLD WATER FLUSH:** Perform until effluent is clear.
3. **SUGGESTED:** Invest 15-30 minutes pressure washing tank interior to remove the thickest areas of set up material – usually in the vapor space and close to the discharge area
4. **DRY TANK:** Remove as much water as possible and dry before the next step.
5. **CLOSE REAR DISCHARGE VALVE:**
6. **APPLY CHEMICAL:** Pour 15 gallons (min) of John-Henry [M-PINGE 200](#) into the tank via the manway.
7. **CLOSE DOME LID:** Do Not Clamp Down.
8. **STEAM COILS:** Apply steam for 6 hours, then shut off. DO NOT live-steam the tank.
9. **INSPECT:** Open dome lid and scrape across its underside to determine the next step.
If not softened or if elastomeric properties remain, heat for 2 more hours.
If latex has transformed into a gritty gel, continue.
10. **DRAIN CHEMICAL FOR REUSE:**
11. **FLUSH TANK:** Flush with hot water – do not allow the effluent to mix with your detergent vat, as it will be quite abrasive.
12. **DETERGET WASH / RINSE / DRY:** Wash tank with dedicated latex stripper blend, such as:
John-Henry [EMULSI-FIRE SB](#)
John-Henry [CROSSLINK](#)

Note: Chemical Usage: Approximately 2-3 gallons of John-Henry [M-PINGE 200](#) will be absorbed into the latex. This can vary depending on material thickness inside the tank. Removal of vapor-space build-up or loose latex is always beneficial as there will be less material to absorb the vaporized chemical. Once drained out, add fresh product to the drained material to start anew.

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